



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4151-7

Job Sheet 182382



Part No: D4151-7

Job Qty: 20 ea

Part Name: Fwd Eyebolt Receiver (Upper)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM IPP Rev:C Change mat'l size JFS 17.01/25 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-2		DIP 18-10-25
100	Bandsaw	20 pcs	9/7/18	9/7/18	0.00	0.77	Bandsaw1		DIP 18-10-25
110	CNC Vertical Machining	20 pcs	9/7/18	9/7/18	0.14	22.47	HAAS 5 Axis		DIP 18-10-25
120	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Machining-2		DIP 18-10-25
130	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-2		DIP 18-10-26
140	Packaging	20 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		
150	QC21-SA	20 Ea	9/7/18	9/7/18	0.00	0.00	QC21		

Part Op 100 - Cut blank to 2.960" long
Descriptions: 110 - 1-MILL as per folio FA952 & dwg ,

DAS
6
3-89

OCT 26 2018
DAS
21
9-89
OCT 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B1.500X1.500	M304 Bar 1.500 x 1.500	5 ft (.25 ea)	90-Start up Operation	

1.75 x 2.00 / 2.960" long

5092574

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B1.500X1.500	5	10	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/23/18 10:19 AM Dart.lajeunesse.marie

Container No: S121595



Part: D4151-7

Job No: 182382

Serial No/Batch: S121595

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/25/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

1823 f2

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: 52	Audited by: JA	Preliminary Approval:
Date: 18/10/24	Date: 18-10-26	Date:

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	10.08.25	Tolerance revised for dimension 0.800	KJ	
C	11.07.26	Dimensions revised per Dwg Rev C	KJ	M